

Operations Manual



for the ASEA Power Systems
Model AC36H-1/3, AC45H-1/3, and AC54H-1/3
Single and Three Phase Yacht Power Converters

P/N 604051, Revision B
Issued 6/08/07

CERTIFICATION

ASEA Power Systems certifies that this product was thoroughly tested and inspected and found to meet or exceed its published specifications when shipped from the factory.

WARRANTY

ASEA Power Systems warrants each unit to be free from defects in material and workmanship. For a period of 18 months after purchase or 12 months after installation (whichever is shorter), ASEA Power Systems will repair or replace any defective module provided the unit has been installed and operated in a manner according to this manual. A thorough inventory of spare parts & modules is maintained at our factory. Our world wide sales/support facilities also inventory a complement of spare parts and modules.

ASEA Power Systems is not responsible for consequential damage arising from the use of its equipment. It does not apply to extensively modified or non-standard systems. Debit memos for returned units are not accepted, and will cause return of the system without repair.

LIFE SUPPORT POLICY

ASEA Power Systems does not authorize the use of any of its products or systems for use an AC voltage supply (source) for life support systems. Life support systems are devices which support or sustain life, and whose failure to perform, when properly used in accordance with this Operations Manual, can be reasonably expected to result in significant injury to the user.

1 USING THIS MANUAL

This manual has been written as an Operations Manual. Installation, operations, and preventative maintenance are covered in detail. This manual will cover the following models:

AC36H-1	36kVA 1 Phase Yacht Power Converter
AC36H-3	36kVA 3 Phase Yacht Power Converter
AC45H-1	45kVA 1 Phase Yacht Power Converter
AC45H-3	45kVA 3 Phase Yacht Power Converter
AC54H-1	54kVA 1 Phase Yacht Power Converter
AC54H-3	54kVA 3 Phase Yacht Power Converter

Please note that each converter is capable of being paralleled for higher power applications. The Model AC-36H can be paralleled to produce the following models:

AC75H-1/2	75kVA 1 Phase Yacht Power Converter
AC75H-3/2	75kVA 3 Phase Yacht Power Converter

The Model AC-45H can be paralleled to produce the following models:

AC90H-1/2	90kVA 1 Phase Yacht Power Converter
AC90H-3/2	90kVA 3 Phase Yacht Power Converter

The Model AC-54H can be paralleled to produce the following models:

AC105H-1/2	108kVA 1 Phase Yacht Power Converter
AC105H-3/2	108kVA 3 Phase Yacht Power Converter

It is important that the operator reads this manual prior to installing and operating the converter. A thorough understanding of the information covered in this manual is required for proper installation and operation.

If any questions arise while reading this manual, the user is encouraged to call ASEA Power Systems. ASEA Power Systems is located at:

ASEA Power Systems
15602 Commerce Lane
Huntington Beach, CA. 92649
Phone (714) 896-9695
FAX (714) 896-9679
<http://www.aseapower.com>

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2 SAFETY NOTICES

Each shore power converter is capable of transferring very large amounts of electrical energy very quickly. This quality is fundamental to a high performance power converter. International symbols are used throughout this manual to stress important information. Read the text below each symbol carefully and use professional skills and prudent care when performing the actions described by the text.



THE CAUTION SYMBOL (TRIANGLE ENCLOSING AN EXCLAMATION POINT) INDICATES A CONDITION THAT COULD SERIOUSLY DAMAGE EQUIPMENT AND POSSIBLY INJURE PERSONNEL. CAUTIONS WILL BE PRESENTED IN THIS FORM. ALL CAUTIONS SHOULD BE RIGOROUSLY OBSERVED.



THE WARNING SYMBOL (TRIANGLE WITH A LIGHTNING BOLT) IS USED TO SIGNAL THE PRESENCE OF A POSSIBLE SERIOUS, LIFE THREATENING CONDITION. A CONDITION THAT IS HAZARDOUS TO BOTH PERSONNEL AND EQUIPMENT WILL BE ISSUED AS A WARNING. ALL WARNINGS WILL BE PRESENTED IN THIS FORM.

WARNING

- **THIS EQUIPMENT CONTAINS HIGH ENERGY, LOW IMPEDANCE CIRCUITS! LETHAL POTENTIALS ARE CONTAINED WITHIN THE SYSTEM EVEN WHEN IT IS APPARENTLY NOT OPERATING.**
- **CARE MUST BE EXERCISED WHEN SERVICING THIS EQUIPMENT IN ORDER TO PREVENT SERIOUS OPERATOR INJURY OR EQUIPMENT DAMAGE.**
- **DO NOT WORK ON OR OPERATE THIS EQUIPMENT UNLESS YOU ARE FULLY QUALIFIED TO DO SO. NEVER WORK ALONE.**
- **THE EQUIPMENT IS NOT IGNITION RATED, IT MUST NOT BE OPERATED IN AREAS WHERE COMBUSTIBLE GASES MAY ACCUMULATE.**
- **OBSERVE THE FOLLOWING WHEN SERVICE AND MAINTENANCE ARE REQUIRED:**
 - **REMOVE ALL JEWELRY FROM ARMS AND NECK WHEN SERVICING THIS EQUIPMENT. THIS PREVENTS THE POSSIBILITY OF SHORTING THROUGH THE JEWELRY, OR ELECTROCUTION OF THE OPERATOR.**
 - **WEAR SAFETY GLASSES WHEN SERVICING THIS EQUIPMENT TO PREVENT EYE INJURY DUE TO FLYING PARTICLES CAUSED BY ACCIDENTAL SHORT CIRCUIT CONDITIONS.**
 - **DO NOT REMOVE ANY PANELS OR COVERS WITHOUT FIRST OPENING ALL CIRCUIT BREAKERS AND THEN REMOVING THE INPUT SERVICE.**
 - **SERVICE OTHER THAN CLEANING AIR FILTER ELEMENTS SHOULD BE REFERRED TO PERSONNEL AUTHORIZED BY THE FACTORY TO SERVICE THIS EQUIPMENT.**

3 INTRODUCTION TO THE AC36H, AC45H, AC54H

Each model is a high performance Yacht Power Converter utilizing dual-conversion technology. The systems will accept any single or three phase input service with a frequency between 40-70Hertz, and a voltage between 170-520VAC. Input service may consist of one single phase or one three phase shore voltage; the converter will auto-configure for the applied power form.

The output power form has been programmed at the factory for the power form (single or three phase), voltage and frequency, required by your yacht.

Dual-conversion technology is the preferred technique for AC power conversion, and was chosen for each system. In this technology, the shore power service is isolated by transformers, then converted to DC power by the Power Factor Correction (PFC) power supplies. The output inverters then convert the DC power back to the required AC form (both voltage and frequency) required by the yacht.

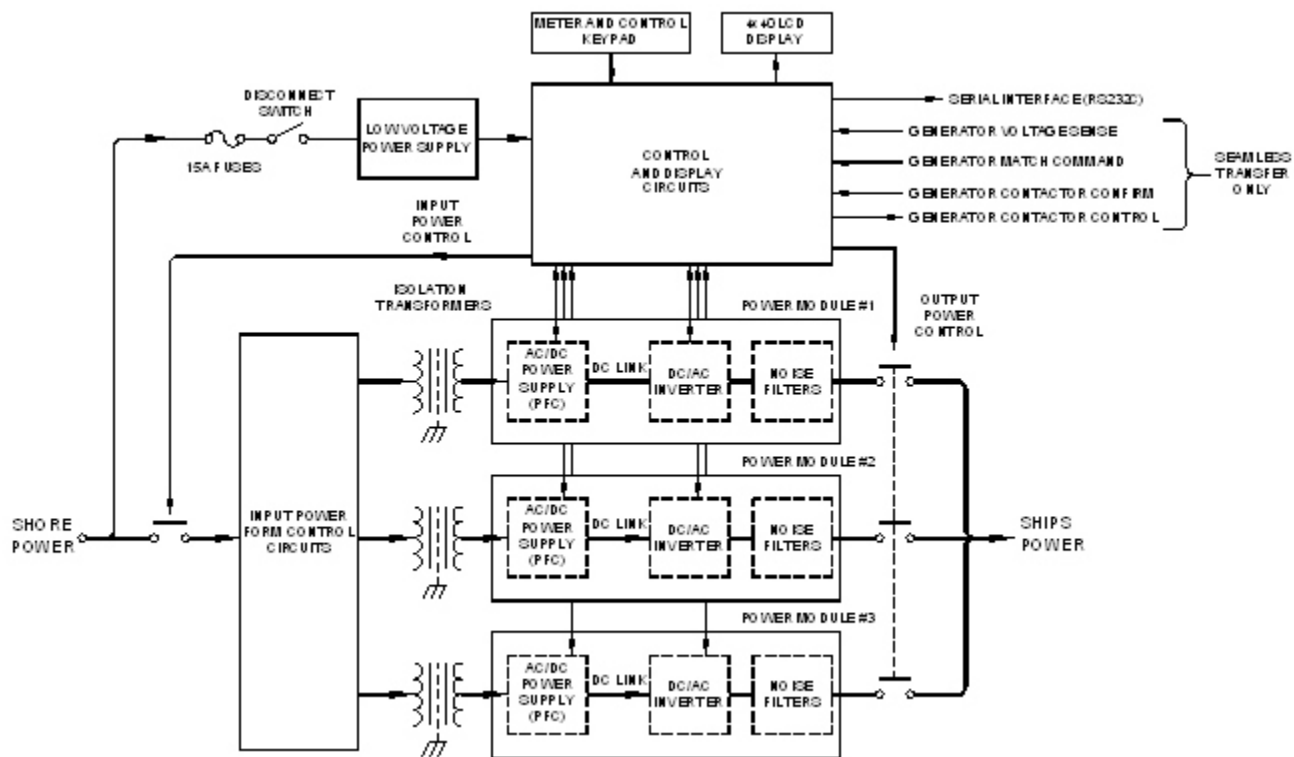


FIGURE 1 SYSTEM BLOCK DIAGRAM

Being a unit designed from the ground up specifically for the yachting industry, all efforts have been made to produce a system capable of withstanding the marine environment. All system components are packaged in one drip-proof, dust-resistant stainless steel enclosure. Major components are internally modular, allowing a simple exchange in the unlikely event of failure. Complete maintenance and service can be provided with only top and front access to the system. Three lightweight power modules can be removed and replaced through the front panel for repair or power level upgrade.

System operation is managed through three basic operators. A safety disconnect on the front of the enclosure is used for securing input service during maintenance and service. Three membrane switch groups in the control console, SHORE POWER, CONVERTER POWER, and SHIPS POWER, provide normal operation of the system. Each switch group contains an ON and OFF switch with associated LED indicators.

In addition to the basic function of power conversion, each system provides the user with a sophisticated power analysis and monitoring capacity. All parameters for input and output power, along with operations and status information, are available on the front panel display console. Various displays are selected through a long life, sealed membrane switch panel.

For additional information on controls and indicators, please refer to Section 6.

4 SPECIFICATIONS

4.1 ELECTRICAL SPECIFICATIONS

Parameter	AC36H-1/3	AC45H-1/3	AC54H-1/3
4.1.1 Input Service			
Input Power Form	Single or Three Phase	Single or Three Phase	Single or Three Phase
Input Voltage Range	170-520 V _{AC}	170-520 V _{AC}	170-520 V _{AC}
Input Frequency Range	40-70 Hertz	40-70 Hertz	40-70 Hertz
Input Current, Max. Single Phase	150 A _{RMS}	187 A _{RMS}	225 A _{RMS}
or, Max. Three Phase	100 A _{RMS}	125 A _{RMS}	150 A _{RMS}
Input Current, Soft Start, Max.	20 A _{RMS}	20 A _{RMS}	20 A _{RMS}
Input Current Distortion	<8% THD @ rated load	<8% THD @ rated load	<8% THD @ rated load
Input Power Factor	>0.98 @ rated load	>0.98 @ rated load	>0.98 @ rated load

4.1.2 Output Service

Output Power Rating	36kVA @ 0.85 p.f.	45kVA @ 0.85 p.f.	54kVA @ 0.80 p.f.
Output Power Form	Single Phase 220 V _{RMS} , 230 V _{RMS} , or 240 V _{RMS} ; Two Phase 120/240 V _{RMS} ; or Three Phase 120/208 V _{RMS} , 127/220 V _{RMS} , 220/380 V _{RMS} , 230/400 V _{RMS} , 240/416 V _{RMS} , or 2540/440 V _{RMS} *Note: Minor variations in the above voltage levels can be accommodated. Contact factory for additional information.		
Output Frequency	50 or 60 Hertz	50 or 60 Hertz	50 or 60 Hertz
Output Frequency Accuracy	0.01%	0.01%	0.01%
Output Voltage Distortion	< 1% THD	< 1% THD	< 1% THD
Output Voltage Line Regulation	0.50%	0.50%	0.50%
Output Voltage Load Regulation	1.0%	1.0%	1.0%
Output Voltage Response Time	0.20 msec.	0.20 msec.	0.20 msec.
Output Current, Continuous	Refer to Table 1 on the following page for basic ratings.		
Output Current, Peak	400% of cont. rating	400% of cont. rating	400% of cont. rating
Output Current, Surge	250% of cont. rating	250% of cont. rating	250% of cont. rating
Conversion Efficiency	91% @ rated load	91% @ rated load	91% @ rated load

4 SPECIFICATIONS

4.1 ELECTRICAL SPECIFICATIONS, cont.

4.1.2 Output Service, cont.

Table 1 - Output Current, Rated Continuous RMS

Output Form	AC36-1	AC45-1	AC54-1
1Ø, 220V _{RMS}	164A _{RMS} /Ø	205A _{RMS} /Ø	245A _{RMS} /Ø
1Ø, 230V _{RMS}	157A _{RMS} /Ø	196A _{RMS} /Ø	235A _{RMS} /Ø
1Ø, 240V _{RMS}	150A _{RMS} /Ø	187A _{RMS} /Ø	225A _{RMS} /Ø
1Ø, 120/240V _{RMS}	150A _{RMS} /Ø	187A _{RMS} /Ø	225A _{RMS} /Ø

Output Form	AC36-3	AC45-3	AC54-3
3Ø, 120/208V _{RMS}	100A _{RMS} /Ø	125A _{RMS} /Ø	150A _{RMS} /Ø
3Ø, 127/220V _{RMS}	95A _{RMS} /Ø	118A _{RMS} /Ø	142A _{RMS} /Ø
3Ø, 220/380V _{RMS}	56A _{RMS} /Ø	68A _{RMS} /Ø	81A _{RMS} /Ø
3Ø, 230/400V _{RMS}	52A _{RMS} /Ø	65A _{RMS} /Ø	78A _{RMS} /Ø
3Ø, 240/416V _{RMS}	50A _{RMS} /Ø	63A _{RMS} /Ø	75A _{RMS} /Ø
3Ø, 254/440V _{RMS}	47A _{RMS} /Ø	59A _{RMS} /Ø	71A _{RMS} /Ø

4 SPECIFICATIONS, cont.

4.1 ELECTRICAL SPECIFICATIONS, cont.

4.1.3 Control, Metering, and Status

Shore Power Control	Input Service Disconnect Switch, 2 pos. Membrane Switch, Input ON/OFF Control
Ships Power Control	Membrane Switch, Output ON/OFF Control, Generator/Shore power Transfer Control
Shore Power Metering	Voltage, Current, Frequency, kVA, kW, %Load
Converter Power Metering	Voltage, Current, Frequency, kVA, kW, %Load
System Power Metering (opt.)	Voltage, Current, Frequency, kVA, kW, %Load
Generator Power Metering	Generator 1 & 2, Voltage, Frequency
System Status	Operational status, Diagnostics, Software Calibration

4.2 PHYSICAL SPECIFICATIONS

<u>Parameter</u>	<u>AC36H-1/3</u>	<u>AC45H-1/3</u>	<u>AC54H-1/3</u>
4.2.1 Mechanical			
Height	25"/63.5cm	25"/63.5cm	25"/63.5cm
Width, Enclosure	23.88"/60.7cm	23.88"/60.7cm	23.88"/60.7cm
Depth	37.25"/94.6cm	37.25"/94.6cm	37.25"/94.6cm
Weight	800lbs/364kg	825lbs/375kg	865lbs/393kg

4.2.2 Environmental

Ambient Temperature Range	0-50°C non-condensing
Air Exchange Rate	1300CFM

5 INSTALLATION

The installation section is divided into two parts. The first will cover mechanical installation, the second, electrical installation.

Read this manual thoroughly prior to attempting the installation. Improper installation is the most significant cause of system start-up problems and service issues over the product's life. Upon receipt of the equipment, perform an external visual inspection. Verify that nameplate information is consistent with the ship's power requirements (required form, voltage, and frequency).

Proper planning will speed up installation, location, and connection of the equipment. Follow the suggested minimum clearances provided in Table 2. **Ensure the room/compartments has adequate ventilation and cooling. The thermal load presented by AC36H-1/3 will be substantial, approximately 10,500BTU/Hr at maximum continuous load (13,060BTU/Hr for the AC45H-3, and 15,670BTU/Hr for the AC54H-3).**



WARNING



THE CONVERTERS ARE HEAVY, WEIGHING UP TO 865lbs DEPENDING UPON MODEL AND INSTALLED OPTIONS. EXTREME CAUTION MUST BE EXERCISED IN HANDLING AND INSTALLATION TO AVOID EQUIPMENT DAMAGE OR INJURY TO PERSONNEL. AN ADEQUATE MATERIAL HANDLING DEVICE SHOULD BE USED FOR UNLOADING, MOVING, AND POSITIONING THE SYSTEM.

5.1 MECHANICAL INSTALLATION

The systems were designed for deck mount installations and as such are provided with six mounting holes, three per side. Mounting holes have been provided with ½" (12.7mm) diameters; stainless steel hardware in the range of 3/8" to 7/16" (10-11mm) diameter is required.

The mounting surface should be flat and dimensionally stable to within 1/16" (1.5mm) to prevent torsional stresses being applied to the structure of the converter. Spacers (shim stock) may be added between the mounting surface and the converter mounting flanges to adjust the mounting plane. If the system is to be mounted in a high vibration/shock environment, then the factory must be consulted concerning the application. Drawings for approved shock mounting assemblies will be supplied.

The following recommended clearances must be considered during installation for proper operation:

TABLE 2

	<u>FOR PROPER:</u>	
	<u>Operation</u>	<u>Service</u>
Front	18" (Exhaust Airflow)	24" min
Lower Rear Sides	6" (Intake Airflow)	0"
Top (Excluding Keypad)	0"	14"
Rear	5" (Intake Airflow)	0"

Air intake grillwork is provided on the bottom, rear, and lower side panels of the equipment. A total intake area of 300 in² must be provided through a combination of surfaces, excluding that area provided by the bottom. Please contact factory engineers for review of the installation plan if unsure on any specification or requirement.

Complete installation drawing, both electrical and mechanical, will be supplied upon request.

5 INSTALLATION, cont.

5.1 MECHANICAL INSTALLATION, cont.

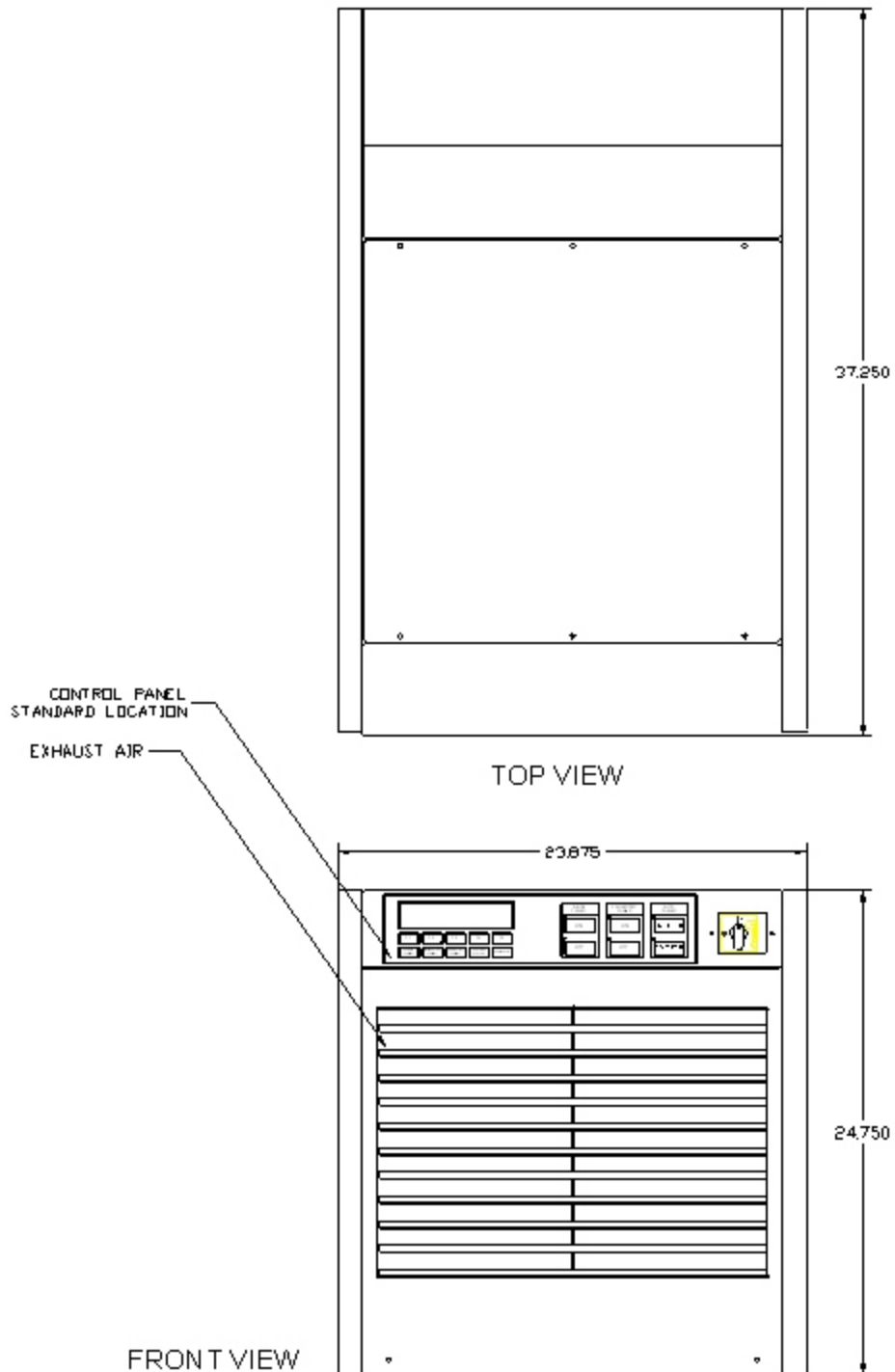


FIGURE 2 MECHANICAL OUTLINE

5.1 MECHANICAL INSTALLATION, cont.

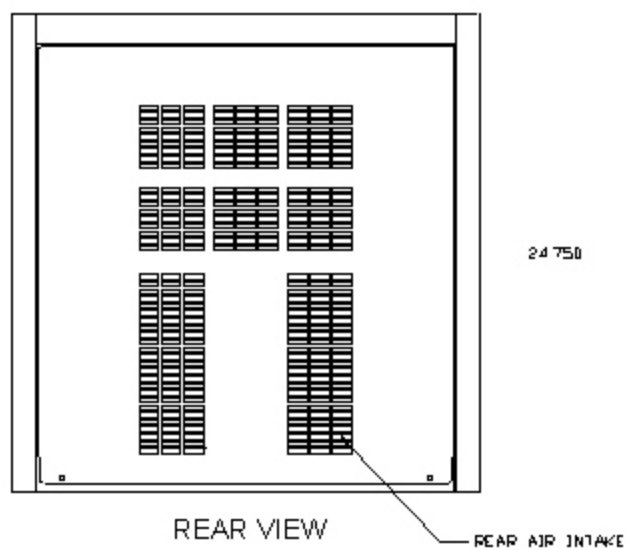
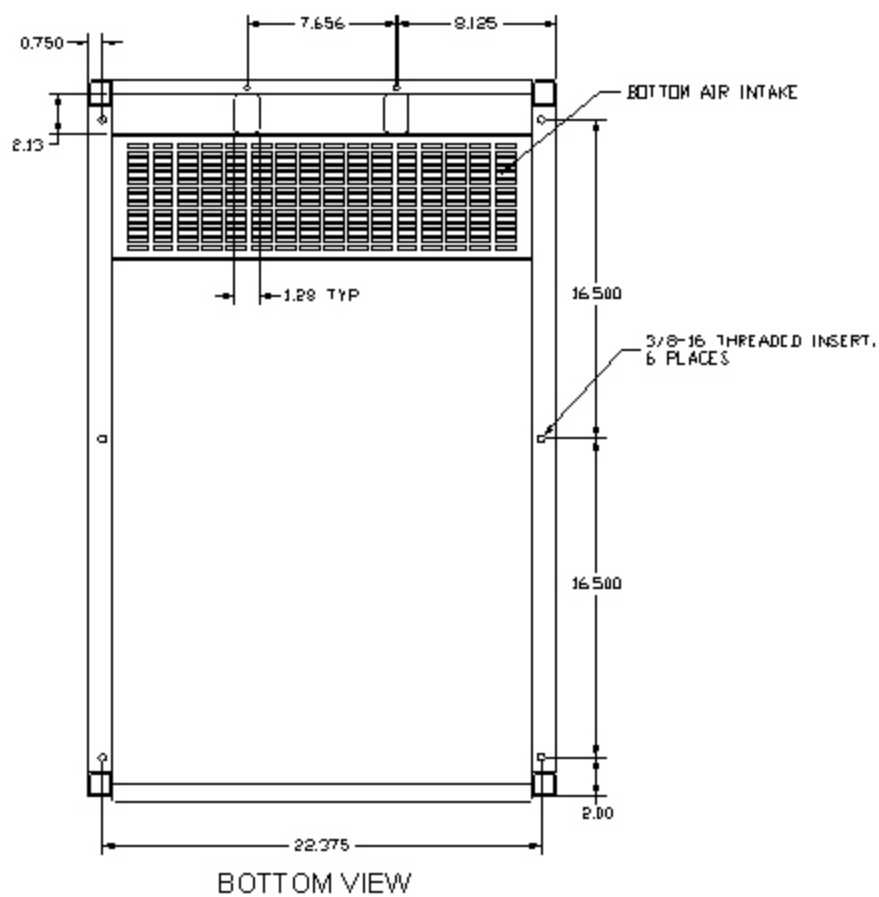


FIGURE 2A MECHANICAL OUTLINE

FIGURE 3 CONTROLS

5.2 ELECTRICAL INSTALLATION

This procedure assumes the physical installation of the converter has been completed. It is the users responsibility to provide input service over-current protection and disconnect means. Follow the table below for shore power wiring.

		Maximum Currents Under Low-Line Conditions		
Model		AC36H-1/3	AC45H-1/3	AC54H-1/3
Input Current	Single Phase, 170-290V	165A	205A	250A
	Single Phase, 330-520V	102A	127A	153A
	Three Phase, 170-290V	108A	135A	162A
	Three Phase, 330-520V	59A	74A	88A
Output Current		Refer to Table 1, page 13		

All power wiring requires the removal of the front panel, the interior safety cover, and the power cable access cover (cabinet bottom). This cover is secured with 6 ea 1/4-20" x 1/2" stainless steel screws. Drill or punch the appropriate holes for the selected strain reliefs. Re-install the input service panel using the removed hardware. Place the disconnect switch in the OFF position.



INPUT WIRING MUST BE PERFORMED BY A QUALIFIED ELECTRICIAN FAMILIAR WITH STANDARD SAFEGUARDS AND PROCEDURES REQUIRED BY THE INSTALLATION OF THIS TYPE OF EQUIPMENT. POWER MUST BE REMOVED FROM THE INPUT DISTRIBUTION SYSTEMS SUPPLYING POWER TO THE AC36-1/3 PRIOR TO THE START OF THE FOLLOWING STEPS. INPUT POWER MUST BE SECURED (LOCKED) IN THE OFF (DE-ENERGIZED) STATE UNTIL INSTRUCTED OTHERWISE BY THIS DOCUMENT. FAILURE TO FOLLOW THESE PROCEDURES CAN RESULT IN DAMAGE TO THE EQUIPMENT, AND CAN PRESENT THE RISK OF INJURY OR DEATH TO THE INSTALLER OR THE OPERATOR.

5.2.1 Input Power Connections

The converter is supplied with compression type terminal blocks for input power connections. These terminal blocks accept wires in the range of 1/0 to 8AWG. Refer to the applicable standards for selection of required wire gauge and type.

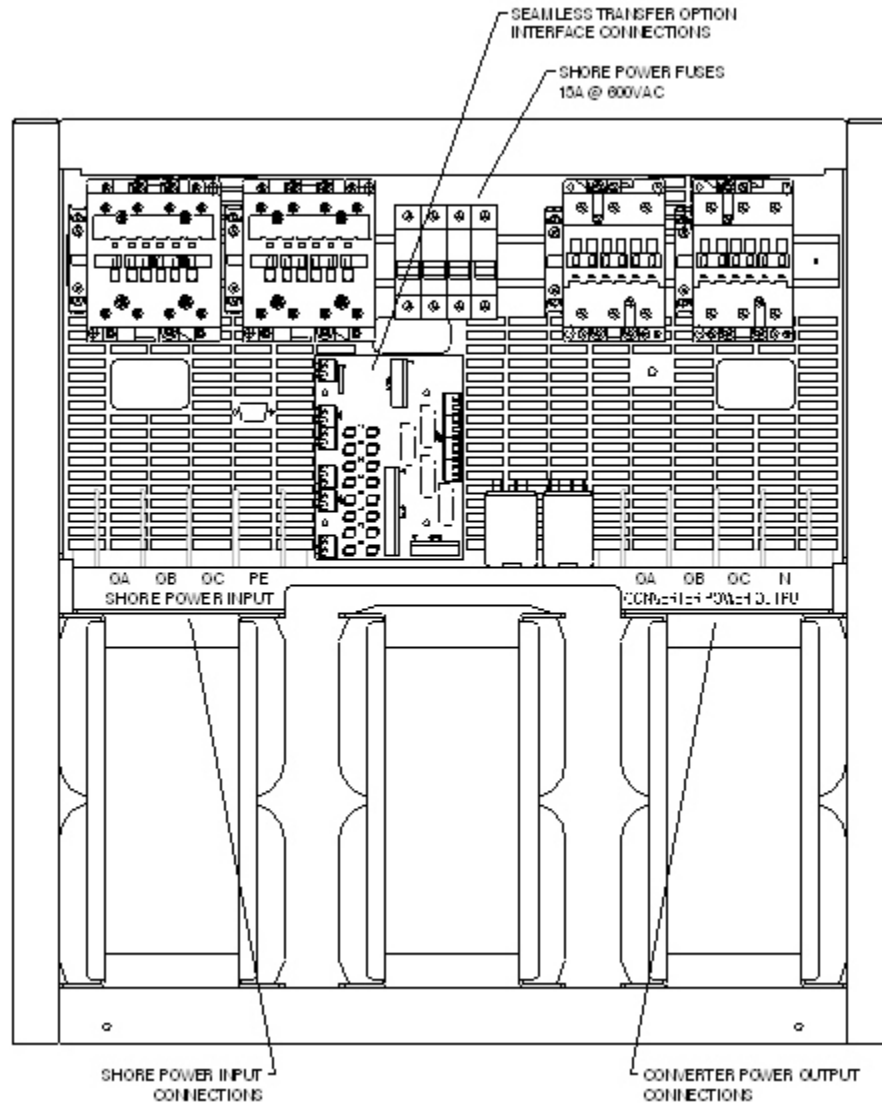


FIGURE 4 INPUT AND OUTPUT CONNECTIONS

If single phase shore power is to be used, it must be applied between the SHORE POWER ΦA and ΦB terminal blocks. If two shore cords are desired with a single cabinet system, an ASEA Power Systems DSC unit is required. Contact the factory for information. In two cabinet systems, one shore cord is connected to each converter shore power terminal block.

5.2.2 Output Power Connections

Each system is supplied with compression type terminal blocks for output power connections. These terminal blocks accept wires in the range of 1/0 to 8AWG. Refer to the applicable standard for selection of the required wire gauge and type. Please refer to the FIGURE 4 on the previous page for additional detail.



THE CONVERTER ISOLATES THE OUTPUT POWER FROM THE INPUT POWER AND EQUIPMENT (SAFETY) GROUNDS SIMILAR TO AN ISOLATION TRANSFORMER. THE INSTALLER MUST RE-ESTABLISH THE GROUND REFERENCE FOR THE EQUIPMENT AT TIME OF INSTALLATION. NEUTRAL AND EQUIPMENT (SAFETY) GROUNDS TO BE CONNECTED PER ABYC STANDARDS.

Single phase configuration systems ignore the Phase C output terminal. Split phase systems use the Phase A, Neutral, and Phase B terminals. Single phase systems connect between the Phase A and Phase B terminals.

Replace the power cable access cover and front panel using the removed hardware.

Multi-cabinet systems connect outputs at the switchgear panel. It is recommended to connect to the distribution bus through a manually operated disconnect device such as a molded case switch or circuit breaker for ease and safety of service in the event of converter failure. The internal power contactors manage power control to the distribution bus, applying power through keypad, Auto-restart, and remote control.

5.2.3 Seamless Transfer Connections

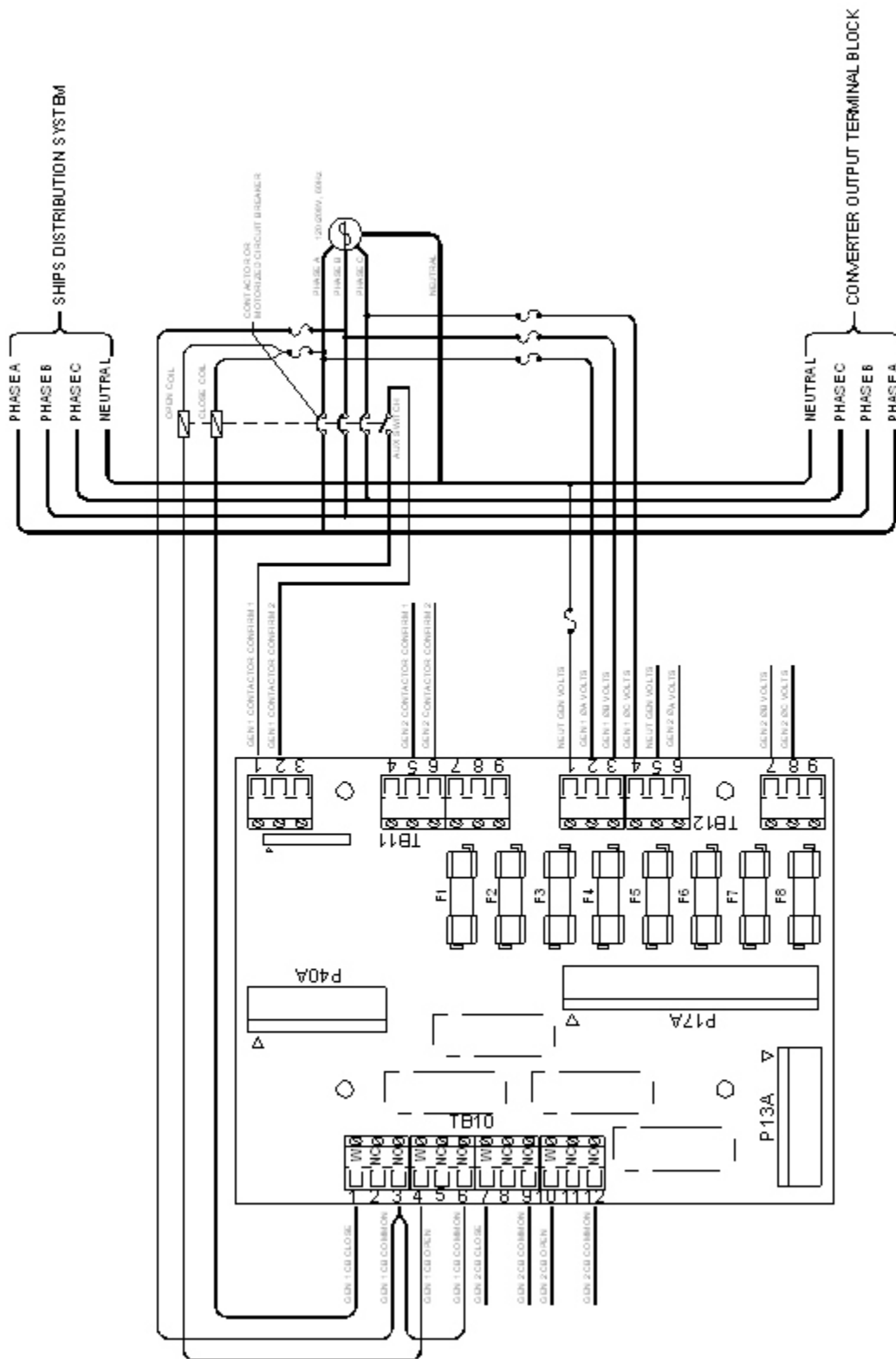
If the Seamless Transfer Option was ordered with the system, connections must be made between the generator and the converter. These connections are used by the converter to successfully manage the seamless transfer operation and are comprised of control, signal, and feedback functions. These connections are only required on the Master cabinet of a multi-cabinet installation. The use of 14-18AWG wire is recommended for signal and control wiring.

Figure 5 on page 23 depicts the power and signal connections for a simplified installation. A single generator's wiring is shown for clarity.

Contact the factory for complete and specific system wiring drawings. These can be supplied in either printed or electronic format.

A motorized circuit breaker is used for generator transfer in the example, with line voltage operated actuator coils. The control signals provided by the converter are momentary. The control pulse width for the momentary control signals is 0.6 seconds for both the open and close commands. The contacts used for generator control are rated for a maximum of 8A @250VAC or 5A @24VDC. The generator contactor(s) or circuit breaker(s) must be equipped with an auxiliary switch contact set--closed when the main contacts are closed.

The generator voltage sense wires are used by the converter to match its output voltage, frequency, and phase angle to the generator's and should be fused at the generator.

**FIGURE 5 SEAMLESS TRANSFER CONNECTIONS**

5.2.3 Seamless Transfer Connections, cont.

5.2.4 Multi-Cabinet System Interconnection

All multi-cabinet systems are constructed from one cabinet which serves as the system Master, and a second cabinet which serves as the Slave. A paralleling cable assembly (P/N 604150) is shipped pre-connected to the Master cabinet and coiled at the base of the cabinet near the Input and Output connection terminal blocks. It must be connected to P34B on the Slave cabinet's Modulator Interface PCB Assembly (see Figure 6 below).

The paralleling cable (14' standard length) must be routed out through the Master's Input/Output wiring access plate and in the Slave's Input/Output wiring access plate, up its inner-right side panel, and through the cutout depicted above. Do not substitute cable assemblies. If a longer cable is needed for a given installation, contact the factory for the appropriate cable.

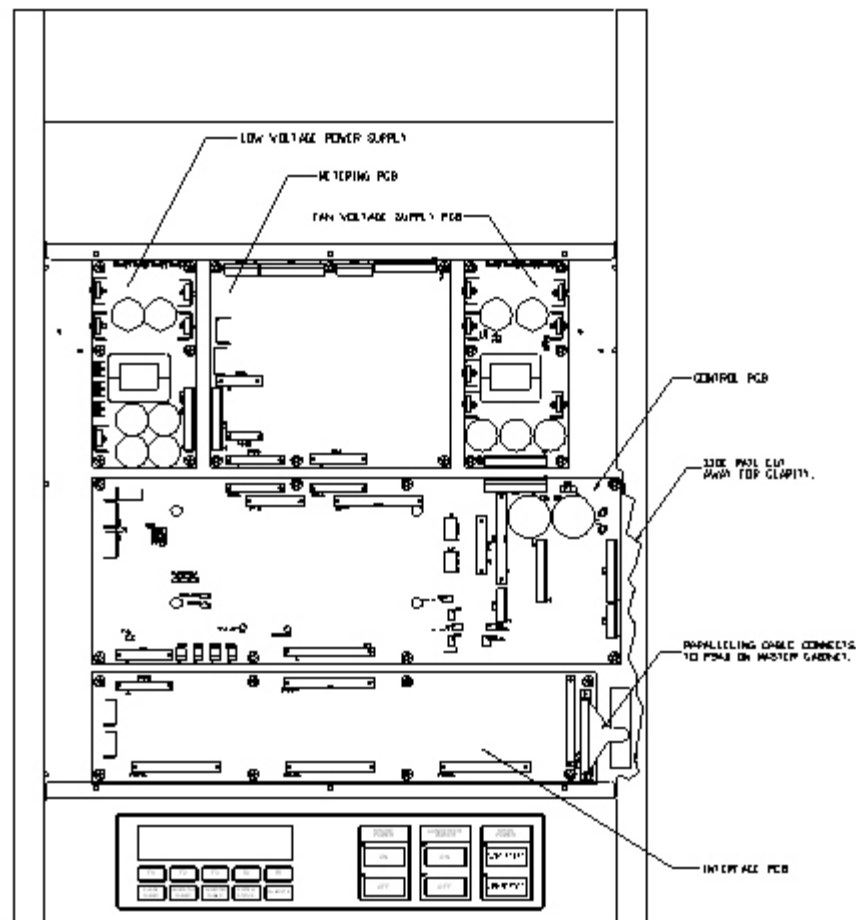


FIGURE 6 PCB ASSEMBLIES

6 OPERATION

6.1 POWER TURN-ON PROCEDURE

Close the input (shore power) circuit breaker(s) to the converter. Turn the disconnect (**14**) switch to the ON position. After 1-3 seconds the fans will be heard and the display will illuminate and become active. Allow the opening message to complete.

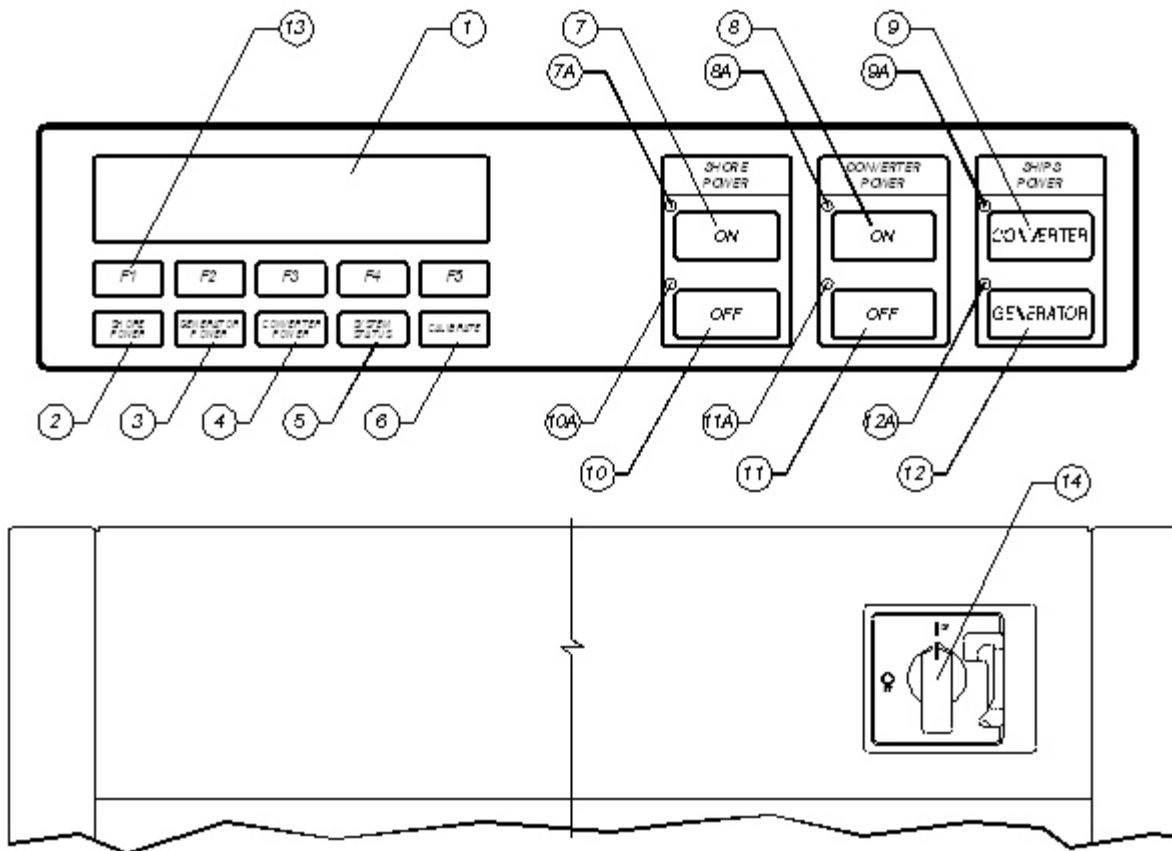


FIGURE 7 FRONT PANEL CONTROLS

The display will sequence to the SUMMARY DISPLAY indicating the converter's operational state. Both input and output (converter) should indicate OFFLINE at this time. Return to this screen at any time by pressing the SYSTEM STATUS (**5**) key. At this time both of the red LED indicators next to the OFF keys (**10A & 11A**) should be illuminated. If the system has been ordered with the Seamless Transfer option, and the generator is on-line, the green LED to the left of the GENERATOR (**12**) button will be illuminated.

6.1 POWER TURN-ON PROCEDURE, cont.

Press the SHORE POWER **(2)** display key. The display will indicate basic shore power information: voltage, frequency, kVA, current, and form. Verify the displayed voltages indicate the expected voltages and frequency. If not, do not proceed until contacting factory personnel. Additional SHORE POWER information can be obtained by pressing the F2-F4 **(13)** keys: wattage, input power factor, peak currents, and percent of system rating can now be viewed. Return to the primary screen by pressing the F1 **(13)** key. Press the CONVERTER POWER **(4)** display key and the screen will now change. Output voltages and currents should indicate zero.

To turn on the converter, press the SHORE POWER - ON **(7)** key. The converter will begin a soft-start procedure which requires approximately 2 seconds to complete. At the conclusion of this process, the indicator LEDs **(10A&7A)** in the SHORE POWER control area of the display should change from red to green. View the display information for CONVERTER POWER **(4)**; verify the displayed voltage is at the desired potential, frequency, and form. The system is now in the Standby State.

NOTE: It is normal under no load conditions for the currents to indicate 3-6 Amps flowing. This level of current is due to the internal filters and will not reduce the converter's power rating.

6.1.1 Systems Not Equipped With The Seamless Transfer Option

When ready to transfer the yacht's load to the converter, press the CONVERTER POWER - ON **(8)** key on the control panel. This will place voltage at the output terminals of the converter. The green ON indicator LED **(8A)** should now be lit. The ship's load may be transferred to the converter at this time if additional, external switchgear is involved. The transfer must be performed in a "break-before-make" method to prevent damage to the converter or generator(s). The converter and generator(s) may not be operated in parallel at any time.

6.1 POWER TURN-ON PROCEDURE, cont.

6.1.2 Systems Equipped With The Seamless Transfer Option

With the converter in the Standby State (as left at the end of Section 6.1), press the GENERATOR POWER (3) display key. The generator voltage and form will now be displayed. If two generators are installed, select Generator #1 or Generator #2 by pressing the F1 or F2 (13) key after selecting the GENERATOR metering screen.

NOTE :Unlike the converter and shore power displays, generator load current is not measured by the system, and as such no displays can be made available for current, kW, or kVA.

To determine generator status to the electrical system, observe the SHIPS POWER key group. Two LEDs are included in this group, one next to the SHIPS POWER - CONVERTER (9) key, the other next to the SHIPS POWER - GENERATOR (12) key. The LED next to the CONVERTER (9A) key will be lit when the converter is on and supplying power to the ships distribution grid. The LED next to the GENERATOR (12A) key will be lit when the generator is supplying power. The SHIPS POWER LEDs should never be lit at the same time: only one source of energy should be connected to the ship's distribution system at any point in time. If the GENERATOR LED is lit, but the GENERATOR metering display indicates no power present, then the GENERATOR is connected to the distribution grid through its circuit breaker, but the generator is off.



NEVER ASSUME A CIRCUIT IS INACTIVE (*WITHOUT VOLTAGE*) BY RELYING UPON THE SHORE POWER CONVERTER'S METERING SYSTEM. DO NOT ACCESS THE ELECTRICAL SYSTEM WITHOUT PROPERLY VERIFYING THE SAFETY OF THE SITUATION USING ALTERNATE MEANS.

6.1 POWER TURN-ON PROCEDURE, cont.

6.1.2 Systems Equipped With The Seamless Transfer Option, cont.

If the generator is supplying power to the ship, and the SHIPS POWER - GENERATOR LED **(12A)** is lit, and the GENERATOR metering display indicates approximately the same voltage as the CONVERTER metering display, then proceed by pressing the SHIPS POWER - CONVERTER **(9)** key. In dual-generator installations, a display will appear requesting that the appropriate generator be selected via the F1 and F2 **(13)** keys. In single-generator installations, the transfer will proceed. The converter will match the generator in voltage, frequency, and phase. When the two power forms are matched, the converter will place itself momentarily in parallel with the generator, then open the generator circuit breaker removing the generator from the distribution grid. The entire process may take up to 5 seconds to complete. The generator can now be secured from operation.

If the generator is off-line as indicated by the SHIPS POWER - GENERATOR LED **(12A)** being off, the converter will immediately place itself on the ships distribution system, with no synchronization period required, when the CONVERTER **(9)** button is pushed.

When attempting transfer from the converter to the generator, and if the generator is off, or if its voltage is outside the allowed voltage or frequency limits, the transfer will be aborted.

When load has been transferred to the converter, monitor the converter load currents and voltages. Ensure the load is within the system ratings as indicated by the STATUS display. Monitor the shore power voltage and current levels with load applied to avoid tripping shore power breakers. Refer to published rating curves for maximum current, kVA, and kW levels. Additional loading information may be obtained on shore power and converter loading by selecting the desired source key **(2, 4)**, then pressing F2, F3, and F4 **(13)**. To return to the default metering display, press F1 **(13)**.

6.2 MULTI-CABINET OPERATION

Multi-cabinet systems are operated from the Master's control panel. Each cabinet retains its own control panel and metering display for individual monitoring. A load management option exists that allows individual cabinets to load according to shore cord size: contact the factory for details.

Apply shore power to both cabinets and turn the disconnect switch **(14)** on each cabinet to the on position. Within 1-3 seconds each cabinet will start, fans will be heard, and the display will become active. Using the SHORE POWER **(2)** key on each cabinet, verify the applied shore power measures the expected form. Use the Figure 7, Front Panel Controls on page 24 for key references.

Press the SHORE POWER-ON **(7)** key on the Master cabinet, bringing the Master and Slave cabinets to the standby state. The green shore power LED **(7A)** on the Master and Slave cabinets should now be lit. Measure the voltage being produced by the system by pressing the CONVERTER POWER **(4)** keys on the Master and Slave cabinets: they should indicate the desired form and be within 5% of each other.

When ready to place the converter onto the ship's distribution system, press the CONVERTER POWER-ON **(8)** key on the Master cabinet. This will close the output contactors of both the Master and Slave cabinets simultaneously. The green LED **(8A)** should light on the Master and Slave cabinets. With the ship's loads now supplied by the converter, measure the load power being supplied by each cabinet to ensure compliance to the system ratings. The system status display will indicate a summary load percentage, based upon a worst case measurement of all parameters.

If the system is equipped with the Seamless Transfer option, press the SHIPS POWER - CONVERTER **(9)** key on the Master cabinet to transfer power from the generator to the converter. The system will operate as per the description in Section 6.1.2 .

6.3 AUTO-RESTART FEATURE

The Auto-Restart feature will safely and automatically bring the shore power converter back on-line following a power failure and recovery event. Highlights include:

- Automatically routes power from the dock to the ships power buss.
- Front panel controls allow auto-restart to be enabled or disabled.
- Auto-restart status displayed on the LCD STATUS screen.
- Fault tolerant to guarantee safe operation.
- Valid shore power verified prior to restart.
- Handles repeated power failures without operator intervention.



- **LETHAL VOLTAGES ARE AUTOMATICALLY ROUTED WITHIN THE CONVERTER WHEN (1) INPUT POWER IS PRESENT, (2)THE DISCONNECT SWITCH IS IN THE “ON” POSITION, AND (3) AUTO-RESTART IS ENABLED.**
- **LETHAL VOLTAGES WILL BE AUTOMATICALLY ROUTED TO THE CONVERTER OUTPUT AND THE OUTPUT CONTACTOR WILL AUTOMATICALLY CLOSE WHEN (1) INPUT POWER IS PRESENT, (2)THE DISCONNECT SWITCH IS IN THE “ON” POSITION, AND (3) AUTO-RESTART IS ENABLED.**
- **NEVER REMOVE ANY PANELS OR COVERS WITHOUT SECURING (REMOVING) SHORE POWER WHEN AUTO-RESTART IS ENABLED.**
- **NEVER PERFORM MAINTENANCE OR SERVICE WHILE AUTO-RESTART IS ENABLED.**
- **NEVER ASSUME AUTO-RESTART IS DISABLED.**
- **NEVER USER THE DISCONNECT SWITCH TO TURN THE CONVERTER OFF WITH AUTO-RESTART ENABLED. THE CONVERTER CANNOT DISTINGUISH BETWEEN A VALID POWER FAILURE AND IMPROPER USE OF THE DISCONNECT SWITCH.**

6.3 AUTO-RESTART FEATURE, cont.

6.3.1 Operation

Auto-Restart must be enabled from the converter front panel by simultaneously pressing two keys. Anytime the Systems Status displays “FAILURE,” the converter(s) will disable the Auto-Restart feature. The converter must be ON and ONLINE before Auto-Restart may be enabled. Pressing the “SYSTEM STATUS” key **(5)** will display the “SUMMARY DISPLAY” which will indicate the Auto-Restart status. In multi-cabinet systems both cabinets (Master & Slave) must be in the same Auto-Restart state (enabled or disabled) for Auto-Restart to function properly.

<u>CONVERTER ACTION</u>	<u>FRONT PANEL OPERATION</u>
Enable Auto-Restart	F1(13) & CONVERTER POWER(8)
Disable Auto-Restart	F2(13) & CONVERTER POWER(8)

6.4 TURN-OFF PROCEDURE

6.4.1 Systems Not Equipped With The Seamless Transfer Option

Transfer power from the converter to the generator. This must be performed in a “break-before-make” method, that is, at no time can the generator(s) and shore power converter be operated in parallel.

Disable the Auto-Restart feature if enabled.

Press the CONVERTER POWER-OFF **(11)** key. The Converter Power indicator LED should change to red. If the SYSTEM STATUS **(5)** display is active, it should indicate CONVERTER: OFFLINE. Power has now been removed from the output, but the system remains active. The system is now in the “standby” state.

Next press the SHORE POWER-OFF **(10)** key. The Converter Power indicator LED **(10A)** should change to red. This will initiate the inverter shutdown. The system will complete the shutdown process within 10 seconds.

Turn the Disconnect Switch **(14)** to the OFF position. Open the input (shore power) circuit breaker(s) to the converter.

The converter is now shut down.

6.4.2 Systems Equipped With The Seamless Transfer Option

The generator must be started and be prepared to accept the yacht's electrical loads.

Measure the generator voltage using the converter's metering display, selecting the GENERATOR POWER **(3)** function. The voltage and frequency must be the same as the converter's output in order for the seamless transfer option to successfully transfer power. The SHORE POWER LED **(7A)** must be lit at this time.

When the generator is ready to accept the yacht's loads, press the SHIPS POWER - GENERATOR key **(12)**. In dual-generator installations, a display will appear requesting that the appropriate generator be selected via the F1 and F2 **(13)** keys. In single-generator installations, the transfer will proceed. The converter will match the generator in frequency, voltage, and phase over a several second period. When the power forms are matched, the converter will close the generator circuit breaker, then open the converter output contactor, with both briefly operating in parallel. The SHIPS POWER - CONVERTER LED **(9A)** should now be off, and the SHIPS POWER - GENERATOR LED **(12A)** should now be lit.

With the yacht's loads now being serviced by the generator, the converter may be shut down. Press the CONVERTER POWER OFF key **(11)**. The red OFF LED **(11A)** should now be lit. The converter is now in the standby state.

Next press the SHORE POWER OFF key **(10)**. The red OFF LED **(10A)** should now be lit, and the converter will begin an orderly shutdown. The complete shutdown process will take about 10 seconds. The converter power metering display, if observed during the process, will indicate a slow decay in the output voltage to zero. Rotate the disconnect switch **(14)** to the OFF position. The system is now off and power can be removed from the equipment.

6.5 REMOTE COMMUNICATIONS

The converter can be controlled remotely through the use of its RS-232C (Recommended Standard-232C) interface. The fixed serial port settings can be viewed in the REMOTE INTERFACE CONFIGURATION DISPLAY (as depicted below) by pressing the SYSTEM STATUS (5) and F3 (13) keys simultaneously.

REMOTE INTERFACE CONFIGURATION
 BAUD: 19.2K 8-DATA BITS, 1 START, 1 STOP
 PARITY: NONE EOS: CR/LF DEVICE: DCE
 HANDSHAKING: NONE HALF-DUP

The baud rate defaults to 19.2kb, but can be selected for 2.4kb, 4.8kb, 9.6kb, 19.2kb, or 38.4kb. Select the desired baud rate by pressing the F1 key to raise the selected rate, and the F2 key to lower. The RS-232C serial port is a DE9S (female, 9-pin D-subminiature connector). The pinout of the connector is standard for an RS-232C DCE (Data Communication Device). The figure below demonstrates connection from a DCE to a DTE (Data Terminal Device as standard PC's are configured).

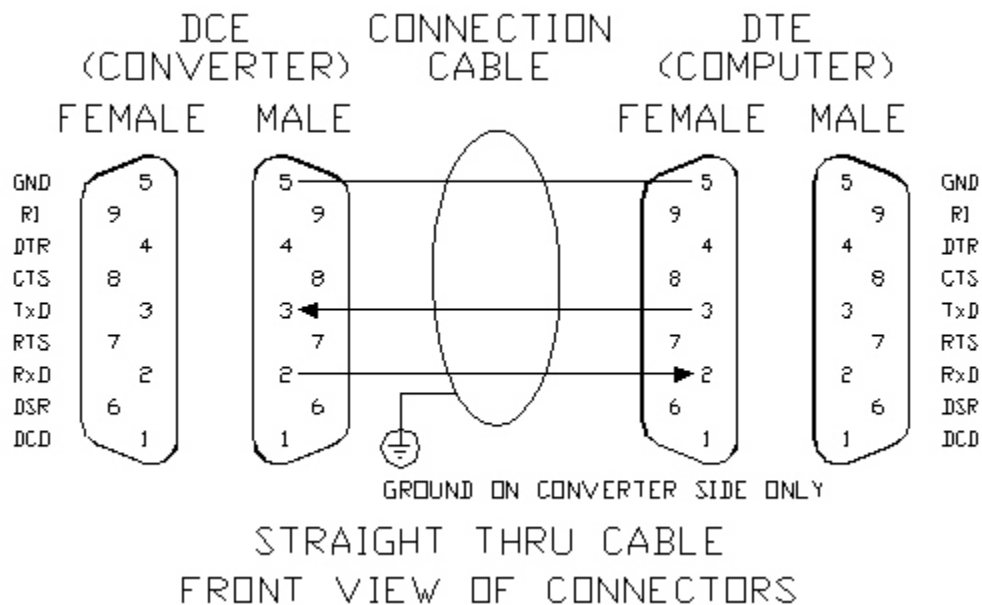


FIGURE 8 RS-232C CONNECTIONS

6.5 REMOTE COMMUNICATIONS, cont.

The TxD signal originating in the converter is approximately +15V when “High” and -15V when “Low.” The GND (ground) wire is connected to the chassis-ground of the converter.

The RS-232C serial port is located on the upper-right-hand side of the Input/Output connection panel.

Remote control can be accomplished with the use of an ASEA Power Systems defined Remote Communication Command Set, or through visual touch screen software that is described elsewhere. Many standard serial communication programs have been tested with the RS-232C Command Set and were found to function adequately.

What follows is a listing of the available commands through standard serial protocol. The commands are given in the form that they should be sent: the colons and upper-case characters are mandatory; the question marks and lower-case letters are optional. The commands may be sent in either lower-case or upper-case characters with a carriage return [Enter] following each command (except for the “Immediate Commands” which execute instantly after the two characters have been typed). Contact the factory for questions regarding the use of commands listed herein.

6.5 REMOTE COMMUNICATIONS, cont.

Command	Description	Comment
:SHORe:ON	Shore Power ON	Same as pressing the Shore Power ON key on the panel.
:SHORe:OFF	Shore Power OFF	Same as pressing the Shore Power OFF key on the panel.
:CONVerter:ON	Converter Power ON	Same as pressing the Converter Power ON key on the panel.
:CONVerter:OFF	Converter Power OFF	Same as pressing the Converter Power OFF key on the panel.
:TS:CONVerter:ON	Transfer from Generator to Converter	Same as pressing the GENERATOR display key, then F1
:TS:GENerator:ON	Transfer from Converter to Generator	
:TS:G1:MASTer	Set Generator 1 as transfer master	
:TS:G2:MASTer	Set Generator 2 as transfer master	Same as pressing the GENERATOR display key, then F2

Command	Description	Return Value Range
:SYSTem:CONFiguration	System Configuration	Integer, 0-65535
:STATus:SW0		
:STATus:SW1	Status Word #1	Integer, 0-65535
:STATus:SW2	Status Word #2	Integer, 0-65535
:STATus:SW3	Status Word #3	Integer, 0-65535
:STATus:SP1	Shore Power #1 Status	Integer, 0=OFFLINE, 1=ONLINE, 2=FAULT, 3=UNDER-VOLTAGE, 4=OVER-VOLTAGE
:STATus:G1	Generator #1 Status	Integer, 0=OFFLINE, 1=ONLINE
:STATus:G2	Generator #2 Status	Integer, 0=OFFLINE, 1=ONLINE
:SYST:ERR	0=Successful Communiqué -100=Command Error (includes: parity, framing, and overrun errors) -200=Execution Error -300=Device Specific Error -400=Query Error	
!~	Immediate command, Shore Off	
!#	Immediate command, :STATus:SW0	
:MEASure:SP1:FREQuency	Shore Power Frequency	Real number, 0 to 100
:MEASure:SP1:VLL1	Shore Power A-B Voltage	Real number, 0 to 1000
:MEASure:SP1:VLL2	Shore Power B-C Voltage	Real number, 0 to 1000
MEASure:SP1:VLL3	Shore Power C-A Voltage	Real number, 0 to 1000

6.5 REMOTE COMMUNICATIONS, cont.

Command	Description	Return Value Range
:MEASure:SP1:CURREnt1	Shore Power A RMS Current	Real number, 0 to 1000
:MEASure:SP1:CURREnt2	Shore Power B RMS Current	Real number, 0 to 1000
:MEASure:SP1:CURREnt3	Shore Power C RMS Current	Real number, 0 to 1000
:MEASure:SP1:KVA1	Shore Power Phase A kVA	Real number, 0 to 1000
:MEASure:SP1:KVA2	Shore Power Phase B kVA	Real number, 0 to 1000
:MEASure:SP1:KVA3	Shore Power Phase C kVA	Real number, 0 to 1000
:MEASure:SP1:POWEr1	Shore Power Phase A kW	Real number, 0 to 1000
:MEASure:SP1:POWEr2	Shore Power Phase B kW	Real number, 0 to 1000
:MEASure:SP1:POWEr3	Shore Power Phase C kW	Real number, 0 to 1000
:MEASure:SP1:PF1	Shore Power Phase A Power Factor	Real number, 0 to 1.00
:MEASure:SP1:PF2	Shore Power Phase B Power Factor	Real number, 0 to 1.00
:MEASure:SP1:PF3	Shore Power Phase C Power Factor	Real number, 0 to 1.00
:MEASure:SP1:ALL	VLL1,VLL2,VLL3,CURR1, CURR2,CURR3,FREQ	See above, expressed in 3.2 precision
:MEASure:CONVerter:FREQuency	Converter Output Frequency	Real number, 0 to 100
:MEASure:CONVerter:VOLTag1	Converter Phase A Output Voltage	Real number, 0 to 1000
:MEASure:CONVerter:VOLTag2	Converter Phase B Output Voltage	Real number, 0 to 1000
:MEASure:CONVerter:VOLTag3	Converter Phase C Output Voltage	Real number, 0 to 1000
:MEASure:CONVerter:VLL1	Converter Phase A-B Output Voltage	Real number, 0 to 1000
:MEASure:CONVerter:VLL2	Converter Phase B-C Output Voltage	Real number, 0 to 1000
:MEASure:CONVerter:VLL3	Converter Phase C-A Output Voltage	Real number, 0 to 1000
:MEASure:CONVerter:CURREnt1	Converter A RMS Current	Real number, 0 to 1000
:MEASure:CONVerter:CURREnt2	Converter B RMS Current	Real number, 0 to 1000
:MEASure:CONVerter:CURREnt3	Converter C RMS Current	Real number, 0 to 1000
:MEASure:CONVerter:KVA1	Converter Phase A kVA	Real number, 0 to 1000
:MEASure:CONVerter:KVA2	Converter Phase B kVA	Real number, 0 to 1000
:MEASure:CONVerter:KVA3	Converter Phase C kVA	Real number, 0 to 1000
:MEASure:CONVerter:POWEr1	Converter Phase A kW	Real number, 0 to 1000
:MEASure:CONVerter:POWEr2	Converter Phase B kW	Real number, 0 to 1000
:MEASure:CONVerter:POWEr3	Converter Phase C kW	Real number, 0 to 1000
:MEASure:CONVerter:PF1	Converter Phase A Power Factor	Real number, 0 to 1.00
:MEASure:CONVerter:PF2	Converter Phase B Power Factor	Real number, 0 to 1.00
:MEASure:CONVerter:PF3	Converter Phase C Power Factor	Real number, 0 to 1.00
:MEASure:CONVerter:ALL	VOLT1, VOLT2, VOLT3, CURR1, CURR2, CURR3, FREQ	See above, expressed in 3.2 precision
:MEASure:GENerator1:FREQuency	Generator #1 Output Frequency	Real number, 0 to 100
:MEASure:GENerator1:VOLTag1	Generator #1 Phase A Output Voltage	Real number, 0 to 1000
:MEASure:GENerator1:VOLTag2	Generator #1 Phase B Output Voltage	Real number, 0 to 1000
:MEASure:GENerator1:VOLTag3	Generator #1 Phase C Output Voltage	Real number, 0 to 1000
:MEASure:GENerator2:FREQuency	Generator #2 Output Frequency	Real number, 0 to 100
:MEASure:GENerator2:VOLTag1	Generator #2 Phase A Output Voltage	Real number, 0 to 1000
:MEASure:GENerator2:VOLTag2	Generator #2 Phase A Output Voltage	Real number, 0 to 1000
:MEASure:GENerator2:VOLTag3	Generator #2 Phase A Output Voltage	Real number, 0 to 1000
:MEASure:GENerator:ALL	(GEN1) VOLT1, VOLT2, VOLT3, FREQ, (GEN2) VOLT1, VOLT2, VOLT3, FREQ	See above, reduced to 3.2 resolution

7 DIAGNOSTICS

As previously described in paragraph 6.1, the converter's LCD display will initiate on turn-on in the SUMMARY DISPLAY (as shown below) indicating the converter's operational state.

SUMMARY DISPLAY	ACXX MASTER
INPUT#1:OFFLINE	STATUS: OK
LOAD LEVEL: XX.X%	CONVERTER:OFFLINE
AUTO-RESTART: OFF	XX:XX:XX

Return to this screen at any time by pressing the SYSTEM STATUS **(5)** key. In the event of a converter failure or over-temperature condition, "WARNING" or "FAILURE" may flash in the upper-right-hand corner of this display. If this occurs, press the F5 **(13)** key to bring up a plain-language display which details the cause of the warning or failure condition. By pressing the F1 and F2 **(13)** keys simultaneously, the warning or failure condition will clear if the event causing the warning or failure has ended and "WARNING" or "FAILURE" will discontinue flashing. Pressing the F5 **(13)** key will now bring up the SYSTEM IDENTIFICATION DISPLAY where the software version can be read from.

ASEA MARINE CONVERTER	SYSTEM STATUS: OK
AC MARINE POWER CONVERTER	Version X.XX
©200X ASEA POWER SYSTEMS	
HOURS OF OPERATION	XX:XX:XX

To aid in system diagnostics, three status words have been provided in the STATUS WORD DISPLAY which is accessed by pressing the SYSTEM STATUS **(5)** and F2 **(13)** keys simultaneously. Additionally, a configuration word is provided in HEX format.

BIT: FEDCBA9876543210	CONFIG: XXXX
SW1: XXXXXXXXXXXXXXXX	STATUS1: XXXX
SW2: XXXXXXXXXXXXXXXX	STATUS2: XXXX
SW3: XXXXXXXXXXXXXXXX	STATUS3: XXXX

7 DIAGNOSTICS, cont.

Each word is comprised of 16 digits, each indicating a separate internal logic term. On the right hand side of the STATUS WORD DISPLAY, the same information is given in HEX format. If reporting problems to the factory, please use the HEX format (example... STATUS 1: DF85) to reduce the chance of transcription error.

If a problem has been encountered by the system, carefully record the status words before removing power to the system. When calling the factory for assistance, please have the config word in hex, status words in hex, model number, serial number, and software version.

7 DIAGNOSTICS, cont.

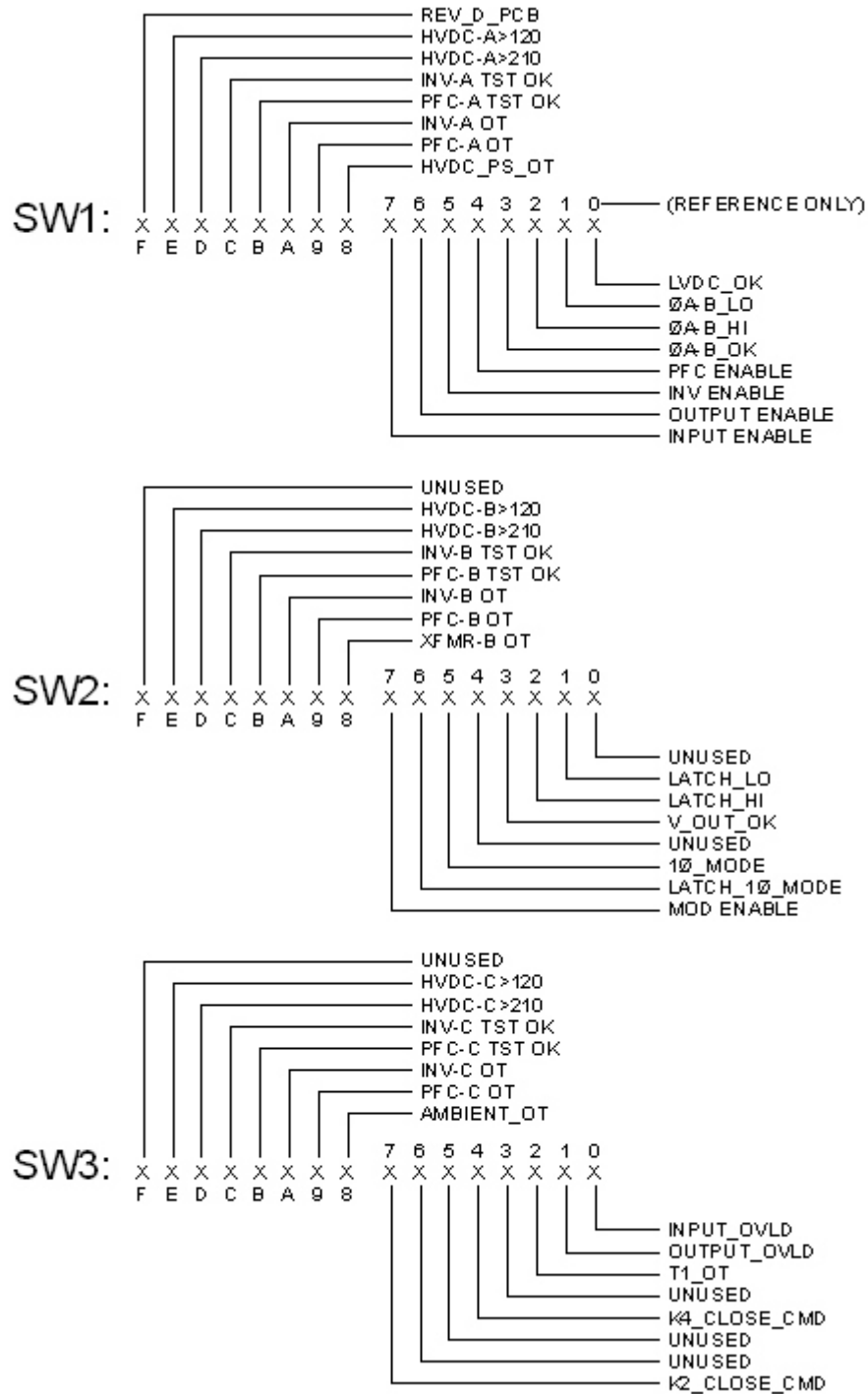


FIGURE 9 STATUS BIT DEFINITIONS

8 CALIBRATION

In an uncalibrated state the input and output voltage and input current metering system should be within 5%. The uncalibrated output current meter is normally 10% low. For calibration an external reference voltmeter will be required along with a calibrated current transformer or probe. If the system is to be calibrated on board using the yacht's loads, attempt to shut down all transient (fluctuating) loads if possible. Cyclic loads will complicate the current meter calibration process.

This procedure must also be followed after replacing the battery on a maintenance basis

- 1) Turn the system off and secure input power. Remove the front cover.
- 2) Remove the lower front protective panel from the system, and set it aside. The input and output power terminal blocks will be located at the bottom of the power panel located in the lower compartment. Refer to the installation section of the Operations Manual for additional information. Re-apply power to the system and bring the system on-line. Transfer the yacht's load (*or external test load bank*) to the converter.
- 3) **Shore Power Calibration** - Press the SHORE POWER (2) button under the LCD (1) display. Use an external reference meter and current transformer or clamp to measure the input (*shore power*) power at the input terminal block. Shorepower voltages are measured phase-to-phase. To enter the meter calibration screen, press and hold the SHORE POWER (2) button down for 7 seconds, or until the calibration display appears, then release the button. Use the SHORE POWER (2) button to move the cursor to the parameter to be calibrated, voltage or current. Change the selected parameter by pressing the F1 button to increment and the F2 button to decrement the displayed value. When all displayed values equal the values measured by the reference meter, pressing the SYSTEM STATUS (5) will store the new calibration values and return the display to the System Status display. Press the SHORE POWER (2) button to verify proper shore power meter calibration.
- 4) **Converter Power Calibration** - The CONVERTER POWER calibration works in a fashion similar to the SHORE POWER calibration described above. Converter voltages are measured and entered phase-to-neutral. Press and hold the CONVERTER POWER (4) button for 7 seconds, or until the converter power calibration display appears. Move the reference meter probes from the input to the output terminal blocks. Then use the CONVERTER POWER (4) button to move the cursor to the parameter to be calibrated. The F1 button will increment the displayed value, the F2 button will decrement it. Press the SYSTEM STATUS (5) button to exit the calibration function. Select the CONVERTER POWER (4) display to verify the calibration correction factors have been stored.

- 5) **Generator Power Calibration** - Use an external reference voltmeter to measure the generator voltage at the generator terminals located on TB12-1, 2, 3, 4. Generator voltage is measured and entered phase-to neutral. To enter the meter calibration screen, press and hold the GENERATOR POWER (3) button down for 7 seconds, or until the calibration display appears, then release the button. Use the GENERATOR POWER (3) button to move the cursor to the voltage phase to be calibrated. Calibrate the selected parameter by pressing the F1 button to increment and the F2 button to decrement the displayed value. When all displayed values equal the values measured by the reference meter, pressing the SYSTEM STATUS (5) will store the new calibration values and return the display to the System Status display. Press the GENERATOR POWER (3) button to verify proper shore power meter calibration.

NOTE : Calibration of the Generator Metering Display is required only when the Seamless Transfer option is installed

- 6) **Converter Output Voltage Calibration**



Calibrate the system output voltage only after calibrating the Converter Power metering screens. Failure to do so may result in improper, and possibly damaging output voltage(s) generated by the converter.

Remain in (or enter) the Converter Power Calibration screen from Step 4 above. With the converter output ON and supplying nominal power to the yacht, press the CONVERTER POWER (4) and the CALIBRATE (6) meter button simultaneously, then release. The following message should appear:







CALIBRATION IN PROGRESS:

The message should remain for 1-2 seconds while the output voltage is calibrated. Press the SYSTEM STATUS (5) button to exit the calibration function, then verify the proper output voltage. Shut the converter off and secure input power. Replace all panels removed in Steps 1 and 2 previous.

Calibration is now complete, the converter may be returned to service.

9 MAINTENANCE

Due to the design and construction of the converter, preventative maintenance is held to a modest level. The following table lists minimum recommended tasks and frequency.

TASK	FREQUENCY	COMMENTS
Tighten electrical connections  WARNING 	Every 6 months	Must be adjusted by the user based upon experience in the environment. Frequency will vary due to wire gauge, wire type, and applied vibration. Refer to licenced electrician or factory authorized technician.
CPU Battery replacement  WARNING 	Every 3 years	May require greater frequency with elevated ambient temperature, or extended periods of non-operation. Refer to factory authorized technician.
Calibration  WARNING 	Every year	May require additional calibration after battery replacement. Lack of calibration may result in a 5% decrease in metering and voltage programming accuracy. Refer to factory authorized technician.

10 INTERNATIONAL POWER FORM REFERENCE

Country	Frequency	Nominal Voltage	Comments
American Samoa	60Hz	120/240 277/480	
Antigua	60Hz	230/400	
Argentina	50Hz	220/380	
Aruba	60Hz	127/220 115/230	
Australia	50Hz	240/415 250/435	
Azores	50Hz	110/190 220/380	
Bahamas	60Hz	120/240 120/208	
Bahrain	50Hz 60Hz	230/400 110/220	
Balearic Islands	50Hz	127/220 220/380	
Barbados	50Hz	115/230 115/200	
Belgium	50Hz	220/380	
Belize	60Hz	110/220 250/440	
Benin	50Hz	220/380	
Bermuda	60Hz	120/240 120/208	
Brazil	60Hz	115/230 127/220 220/380	
Brunei	50Hz	240/415	

Bulgaria	50Hz	220/380	
Burma	50Hz	230/400	
Canada	60Hz	120/240 120/208 277/480	
Canary Islands	50Hz	127/220 220/380	
Cape Verde	50Hz	220/380	
Cayman Islands	60Hz	120/240 120/208	
Chile	50Hz	220/380	
China (PRC)	50Hz	220/380	
Columbia	60Hz	110/220 120/208 150/260	
Costa Rica	60Hz	120/240 120/208	
Cyprus	50Hz	240/415	
Denmark	50Hz	220/380	
Dominica	50Hz	230/400	
Dominican Republic	60Hz	120/240 120/208	
Ecuador	60Hz	120/240 120/208	
Fiji	50Hz	240/415	
Finland	50Hz	220/380	
France	50Hz	115/230 115/200 220/380	
Gibraltar	50Hz	240/415	

Greece	50Hz	220/380	
Greenland	50Hz	220/380	
Grenada	50Hz	230/400	
Guadeloupe	50Hz	220/380	
Guam	60Hz	110/220 120/208	
Guatemala	60Hz	120/240 120/208	
Haiti	60Hz	110/220 120/208	
Honduras	60Hz	110/220 120/208	
Hong Kong	50Hz	220/380	
Ireland	50Hz	220/380	
Israel	50Hz	230/400	
Italy	50Hz	127/220 220/380	
Jamaica	50Hz	110/220	
Japan	50Hz 60Hz	100/200 100/200	
Korea	60Hz	110/220 220/380	
Kuwait	50Hz	240/415	
Madagascar	50Hz	127/220 220/380	
Malaysia	50hz	240/415	
Maldives	50Hz	230/400	
Malta	50Hz	240/415	
Martinique	50Hz	220/380	

Mauritius	50Hz	230/400	
Mexico	60Hz	127/220	
Monaco	50Hz	127/220 220/380	
Montserrat	60Hz	230/400	
Morocco	50Hz	127/220 220/380	
Netherlands	50Hz	220/380	
Netherlands Antilles	50Hz 60Hz	127/220 220/380 120/240	
New Caledonia	50Hz	220/380	
New Zealand	50Hz	230/400	
Norway	50Hz	230/400	
Panama	60Hz	110/220 120/208	
Philippines	60Hz	115/230	
Portugal	50Hz	220/380	
Puerto Rico	60Hz	120/240 120/208	
St. Kitts	60Hz	230/400	
St. Lucia	50Hz	240/415	
St. Vincent	50Hz	230/400	
Saudi Arabia	60Hz	127/220	
Seychelles	50Hz	240/415	
Sierra Leone	50Hz	230/400	
Singapore	50Hz	230/400	
South Africa	50Hz	220/380	

Spain	50Hz	127/220 220/380	
Sweden	50Hz	220/380	
Tahiti	60Hz	127/220	
Taiwan	60Hz	110/220 120/208	
Thailand	50Hz	220/380	
Togo	50Hz	127/220 220/380	
Trinidad	60Hz	115/230 230/400	
Tunisia	50Hz	127/220 220/380	
United Arab Emirates	50Hz	230/400	
United Kingdom	50Hz	240/415	
Uruguay	50Hz	220/380	
Venezuela	60Hz	120/240 120/208	
Amer. Virgin Islands	60Hz	120/240 120/208	